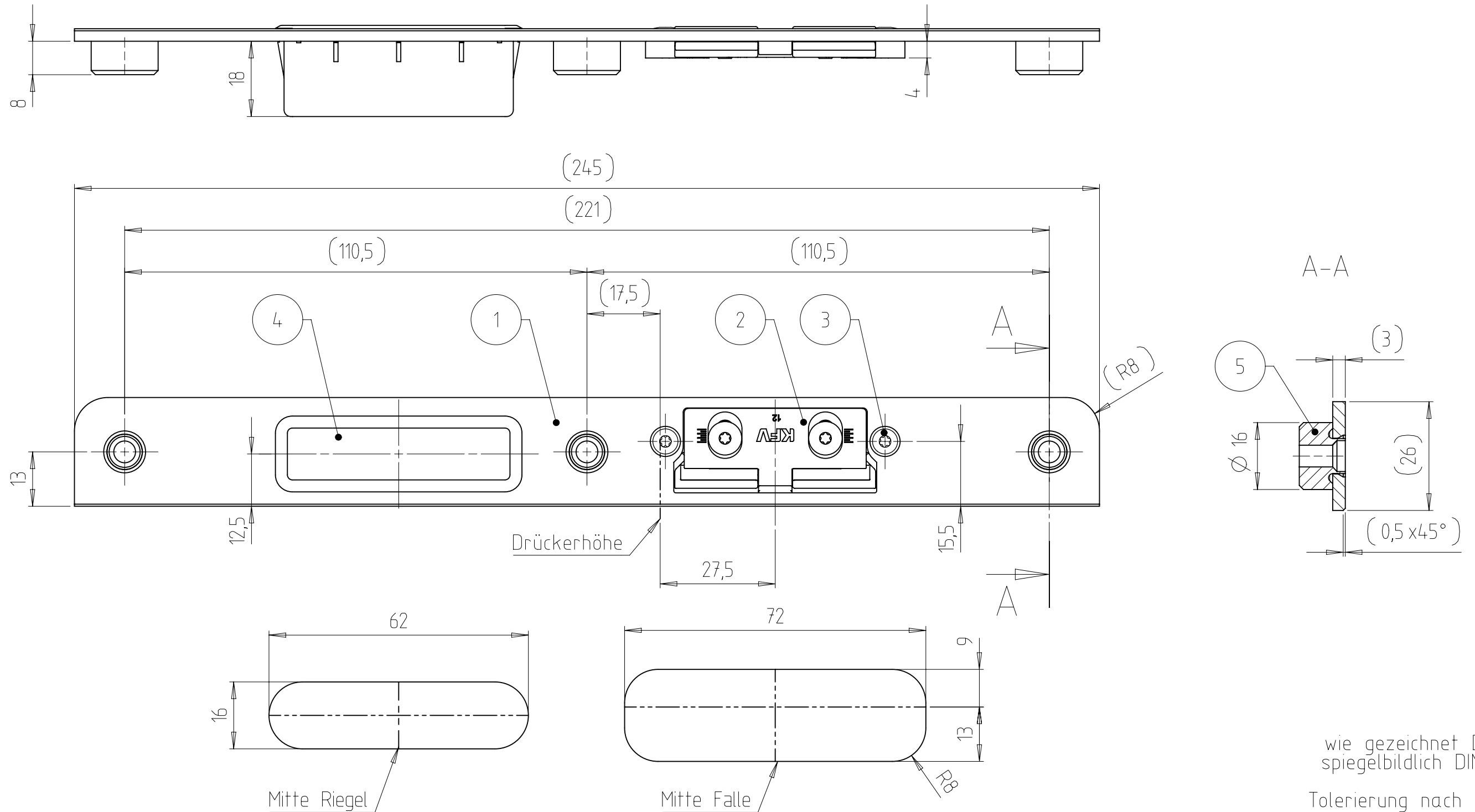


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wie gezeichnet DIN links  
spiegelbildlich DIN rechts

Tolerierung nach ISO 8015

Pos. 4 in Pos. 1 geklipst  
Pos. 1 und 2 mit Pos. 3 verschraubt  
Pos. 5 mit Pos. 1 schlagvernietet

Frästiefe = angegebene Tiefe + min. 1mm

Fräser  $\varnothing$  16mm  
Anlauftring  $\varnothing$  27mm

Pos	Benennung	Stck	PDM-Nr.	Teil	Bemerk
5	Distanzstueck	3	9.745.00039	000	
4	Hinterfuetterung	1	9.806.00080	000	
3	Torx - Schraube M4x6	2	9.741.14817	000	
2	AT-Stueck kplt.	1	7.803.16209	000	
1	Flach- Schliessblech	1	9.841.22776	000	

Qty.	Type of Modification	ANT	Drawn	Approved	Date
		Y7252A			
Volume /mm <sup>3</sup>	Weight/g	Material-No.	Item-No.	Tool-No.	
25176	175,050		8050-434E8H		
		Tolerance	Part-Description		
		ISO 2768 mK	Flach- Schliessblech		
Scale	Additional Notice		Document No.	Doc. Part No.	Revision
1 : 1			7.841.22777	000	00
Drawn	M. Müller-Bachem	<b>KFV</b>	Replacement for :		Test procedure
Date	17.10.2017		Replaced by :		
Appr.	P. Thode				A3
Date	18.10.2017				

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A3