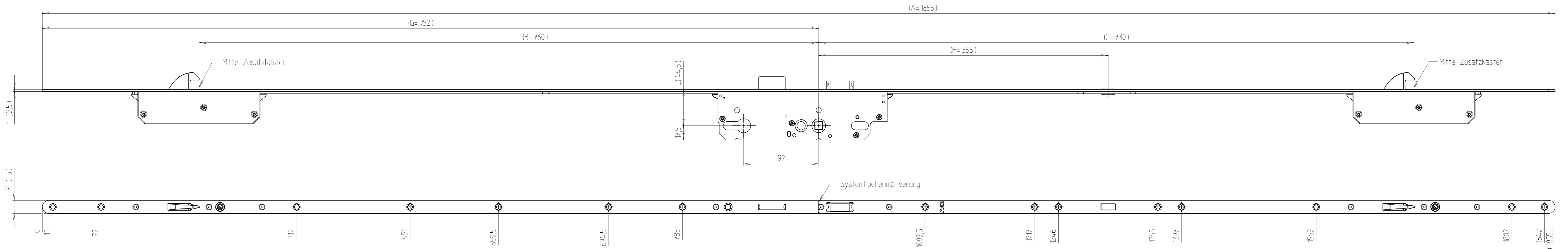
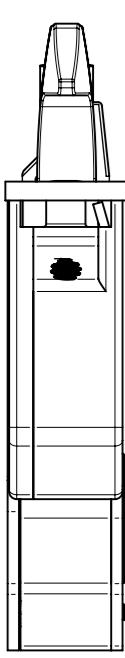


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M 1:1

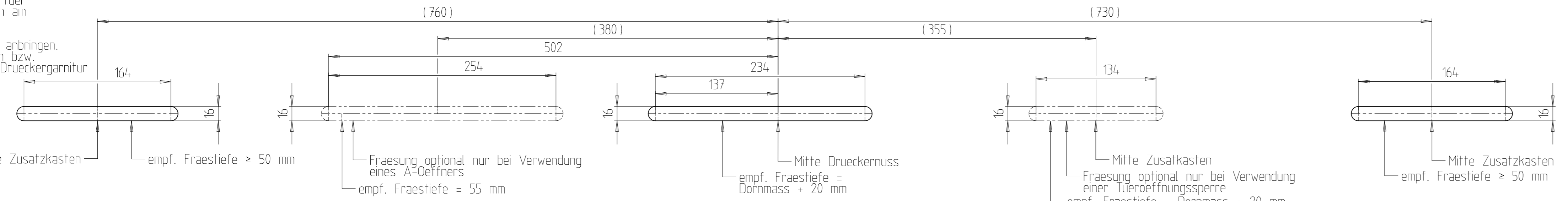


Schlossaufnahmeaschen (M 1:3)

Taschen mit Fraeser  $\varnothing$  16 mm fuer Haupt- und Zusatzschlosskasten am Tuerblatt herstellen.

Bohrungen fuer Druueckergarnitur anbringen. Verwenden Sie dazu die Angaben bzw. Schablonen des Herstellers der Druueckergarnitur

**ACHTUNG:** Abweichende Fraeestiefen bei Sonderkonstruktionen und/oder Profilstulpen bitte anhand der Profilzeichnung ermitteln.



| Stulpstaerke (t)          | Dornmass (D) |      |      |      |      |      |      |      |  |  |  |
|---------------------------|--------------|------|------|------|------|------|------|------|--|--|--|
| 2 (P-Stulp)               |              |      |      |      |      |      |      |      |  |  |  |
| 2,5 (F-Stulp - Edelstahl) | 34,5         | 39,5 | 44,5 | 49,5 | 54,5 | 59,5 | 64,5 | 79,5 |  |  |  |
| 3 (F-Stulp - Stahl)       |              |      |      |      |      |      |      |      |  |  |  |

| F-Stulp         |               | P-Stulp         |  |
|-----------------|---------------|-----------------|--|
| Stulpbreite (X) | Schenkelhoehe | Stulpbreite (X) |  |
| 16              |               |                 |  |
| 18              |               |                 |  |
| 20              |               |                 |  |
| 22              |               |                 |  |
| 24              |               |                 |  |
| 28              |               |                 |  |
| 30              |               |                 |  |

gezeichnet: AS3500----T0F--164592-41B1661

|             |                       |                   |               |                |          |
|-------------|-----------------------|-------------------|---------------|----------------|----------|
| Qty.        | Type of Modification  | ANT               | Drawn         | Approved       | Date     |
|             |                       | EK1-2014-802      |               |                |          |
| Volume /mm³ | Weight/g              | Material-No.      | Item-No.      | Tool-No.       |          |
|             |                       |                   | AS3500 B166   |                |          |
| Tolerance   |                       | Part-Description  |               |                |          |
| ISO2768 H   |                       | MFS 3500          |               |                |          |
| Scale       | Additional Notice     |                   | 92 Entfernung |                |          |
| 1 : 2       | SENK-NR 1, ABGERUNDET |                   |               |                |          |
| Drawn       | Michael Wiesner       | Document No.      |               | Doc. Part No.  | Revision |
| Date        | 07.09.2020            | 1.3500.28823      |               | 000            | 00       |
| Appr.       | Hoerter               | Replacement for : |               | Test procedure | Status   |
| Date        | 08.09.2020            | Replaced by :     |               |                | 20       |
|             |                       |                   |               |                | U        |

Anzugsdrehmoment max. 1 Nm  
Form- und Lagetoleranzen von Stulp zu Kasten siehe WN-121-035

